

$60 + 8 = \square$ $20 - 4 = \square$ $8 + 46 = \square$ $91 + 8 = \square$ $99 - 43 = \square$

$48 + 31 = \square$ $1 + 17 = \square$ $15 + 67 = \square$ $8 + 17 = \square$ $51 + 27 = \square$

$53 + 37 = \square$ $69 - 8 = \square$ $90 - 34 = \square$ $90 + 6 = \square$ $81 + 12 = \square$

$28 + 14 = \square$ $22 + 77 = \square$ $39 + 12 = \square$ $50 + 29 = \square$ $66 - 59 = \square$

$46 + 24 = \square$ $53 + 6 = \square$ $34 - 32 = \square$ $49 - 30 = \square$ $75 - 21 = \square$

$27 + 62 = \square$ $67 + 24 = \square$ $35 + 8 = \square$ $55 - 16 = \square$ $54 + 21 = \square$

$48 - 9 = \square$ $33 - 20 = \square$ $54 - 25 = \square$ $29 + 51 = \square$ $77 - 48 = \square$

$34 + 5 = \square$ $90 - 88 = \square$ $87 - 21 = \square$ $53 - 7 = \square$ $12 - 7 = \square$

$56 + 8 = \square$ $81 - 18 = \square$ $44 + 38 = \square$ $25 + 48 = \square$ $6 + 16 = \square$

$86 + 5 = \square$ $30 + 39 = \square$ $7 + 79 = \square$ $31 + 15 = \square$ $19 + 38 = \square$